


## WELDING MODE

The Weld-CHRON will enter welding mode when the welding current sensed by the transducer exceeds the fixed trigger level, typically 15-20 amps.

During welding, the Weld-CHRON displays the duration of the current weld in seconds. The format of the display is M:SS. The arc symbol  in the upper left corner is illuminated during a welding operation.

At the completion of the weld, the display will pause in this state for a few seconds, and then begin to alternate through the cumulative information displays.



Format M:SS

# NON-WELDING MODE

During non-welding (idle), the Weld-CHRON cycles between three screens:

- Total number of weld strikes since last reset
- Duration of last weld
- Total accumulated arc time since last reset.

